

Évora Molten Salt Platform (EMSP)

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The EMSP facility at a glance



Heliotrough® 2.0: 684 m, 4,500 m²
 HTF: Molten Salts
 Power: **3.5 MW_{th}**
 Tmax: **565 °C**



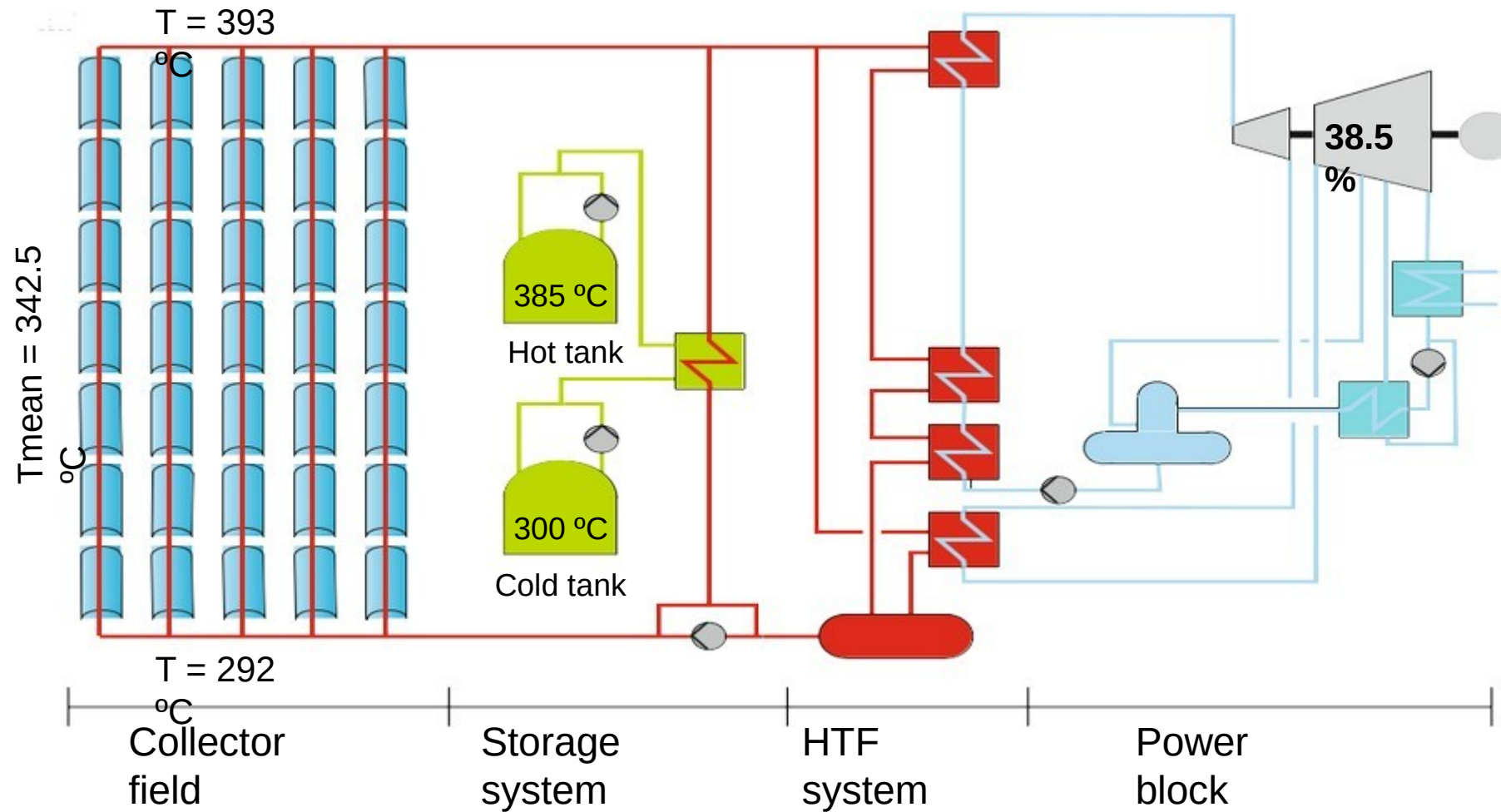
Power: **1.8 MW_{th} @ 14.0 MPa / 560 °C**
 Economizer/evaporator,
 air cooled condenser,
 pressure reducing station



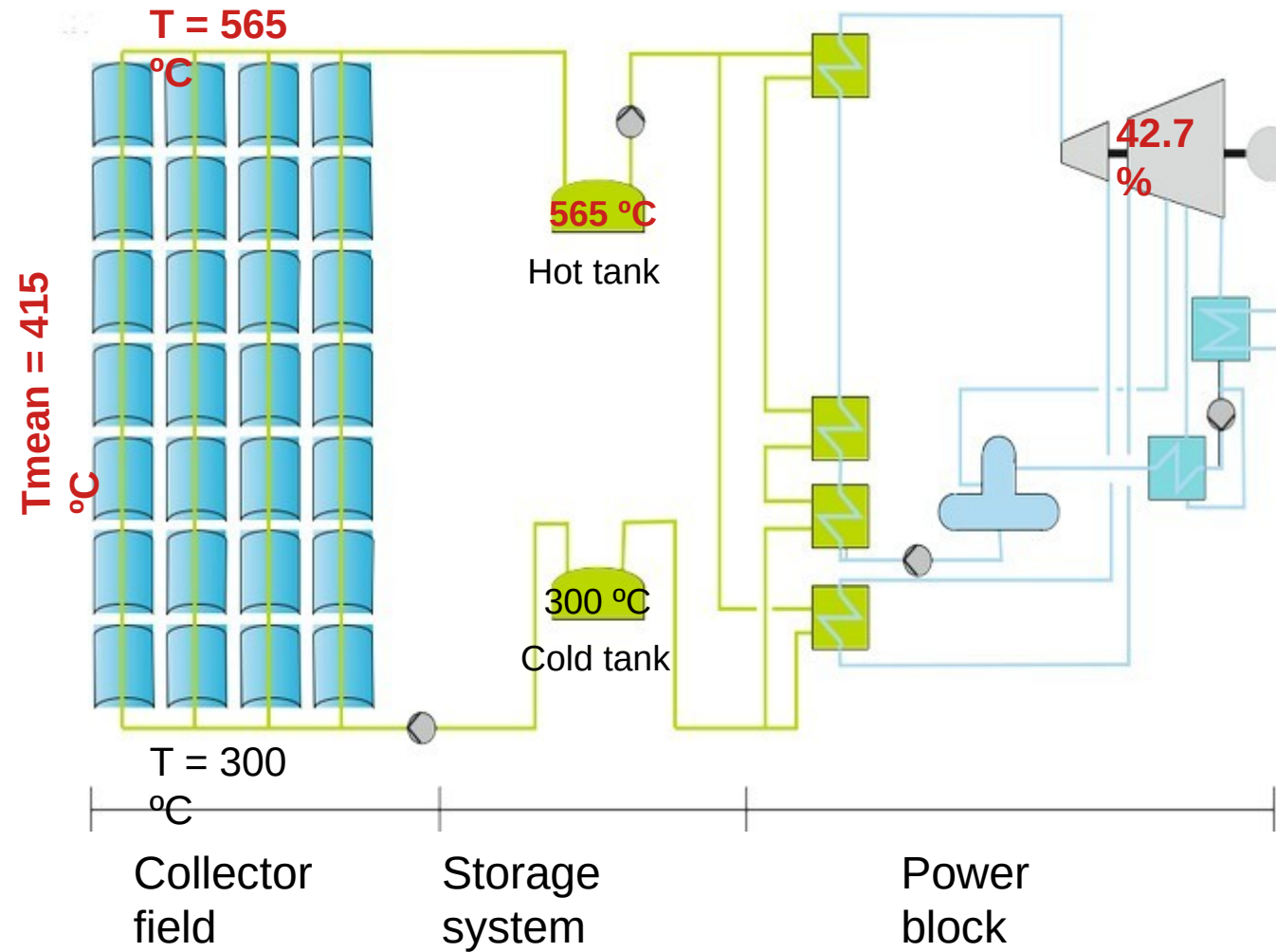
2-Tank TES
 34 m³ (ca. 92 tons salt)
 Capacity: **5.4 MWh @ 565 °C / ΔT = 275 K**



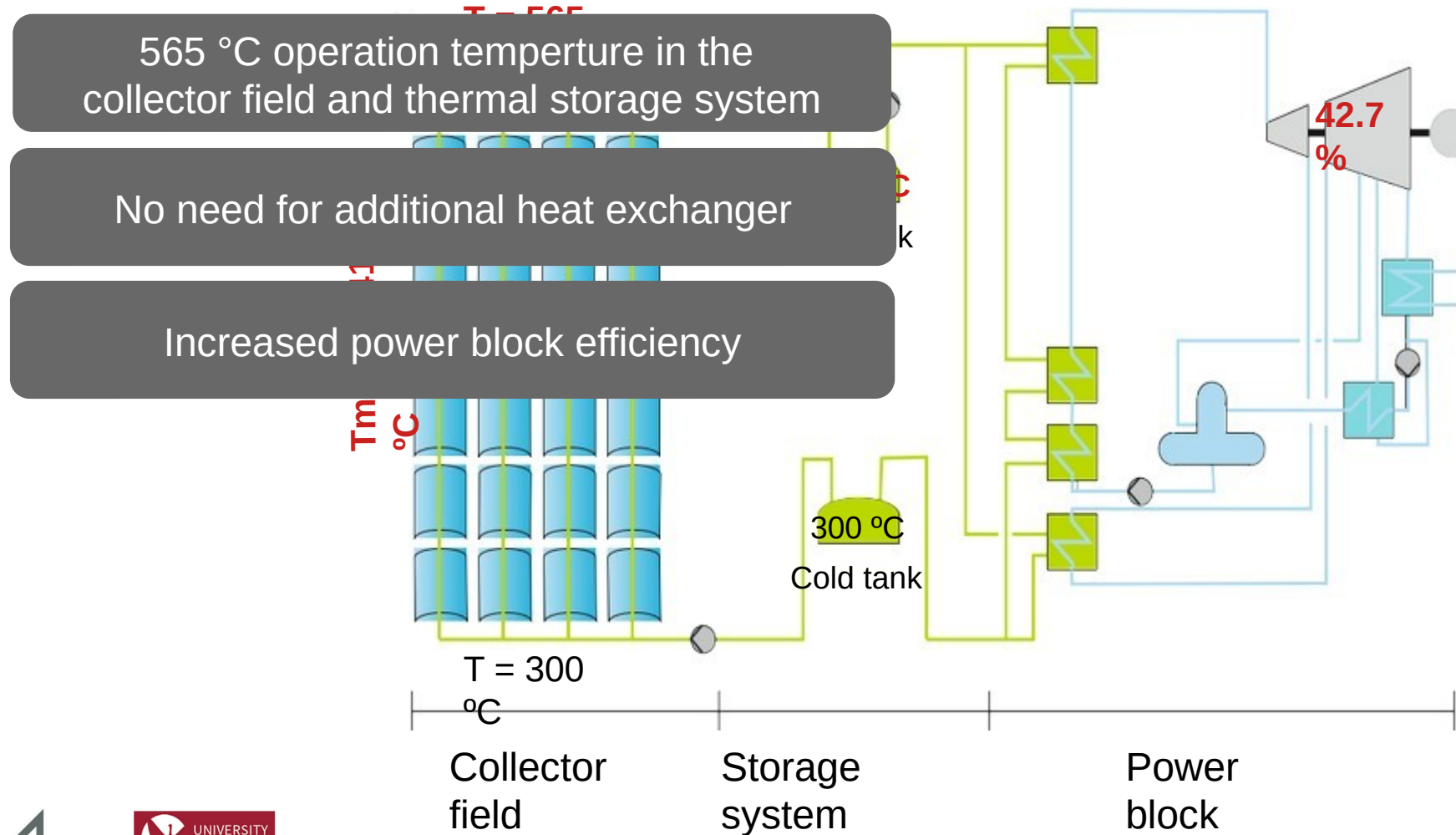
Virtues of molten salts in parabolic troughs



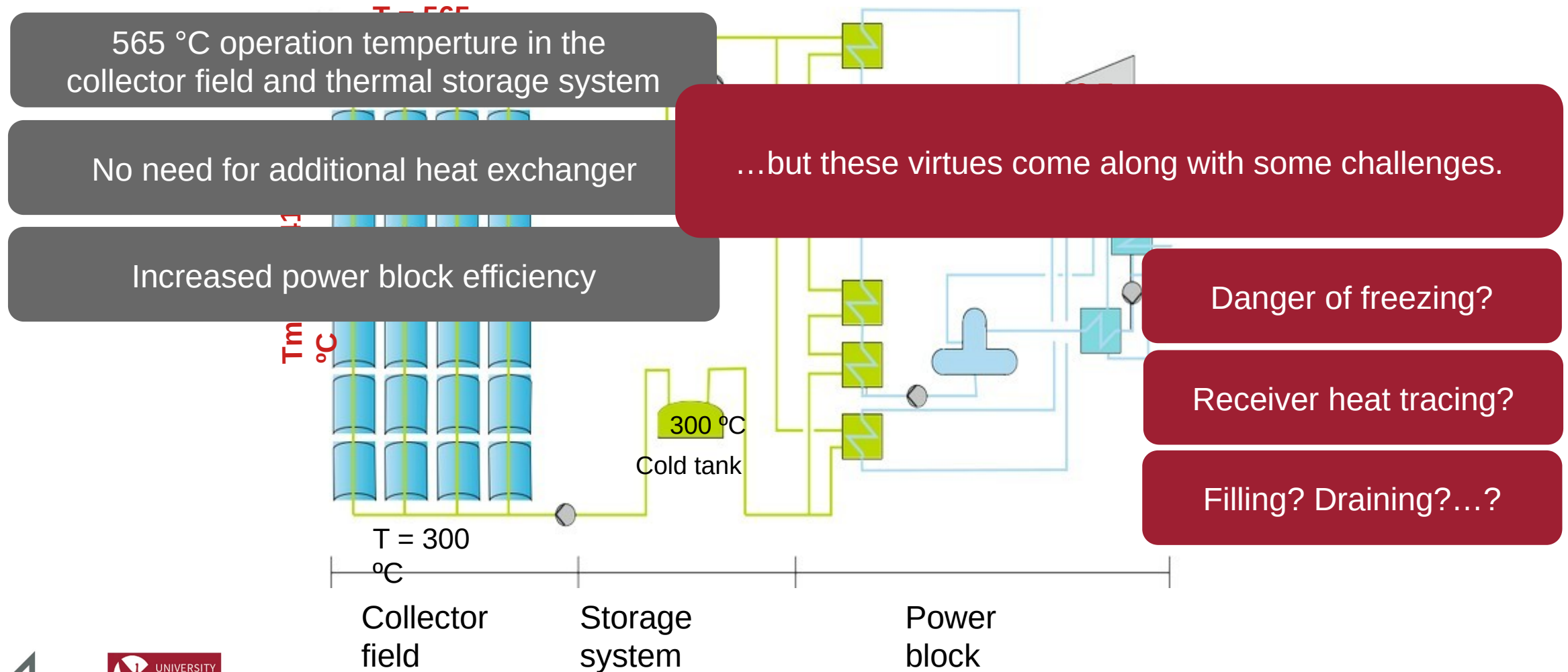
Virtues of molten salts in parabolic troughs



Virtues of molten salts in parabolic troughs



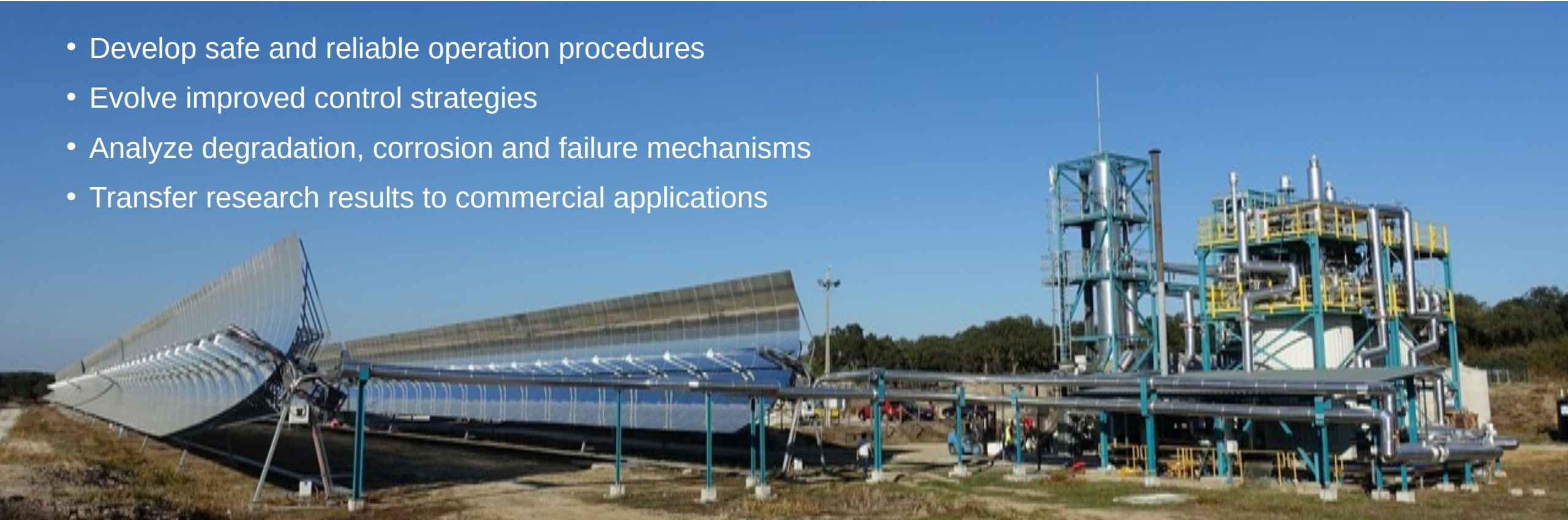
Virtues of molten salts in parabolic troughs



Our joint research targets

Tackling major concerns


- Develop safe and reliable operation procedures
- Evolve improved control strategies
- Analyze degradation, corrosion and failure mechanisms
- Transfer research results to commercial applications




Complementary roles of EMSP industrial and R&D partners

HPS2 project consortium

Solar field &
 TSK FLAGSOL

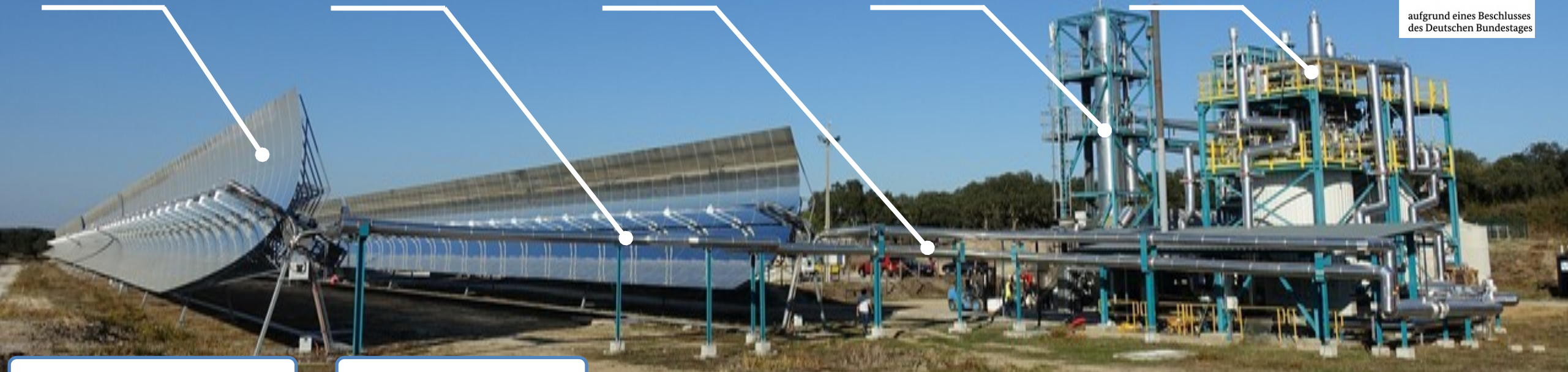
Receiver
 RIOGLASS

Heat tracing
 eltherm

Steam generator
 steinmüller
engineering

Molten salts
 YARA

Gefördert durch:
 Bundesministerium
für Wirtschaft
und Klimaschutz
aufgrund eines Beschlusses
des Deutschen Bundestages



Coordination & operation

Operation co-funding



Achievements in technical improvement

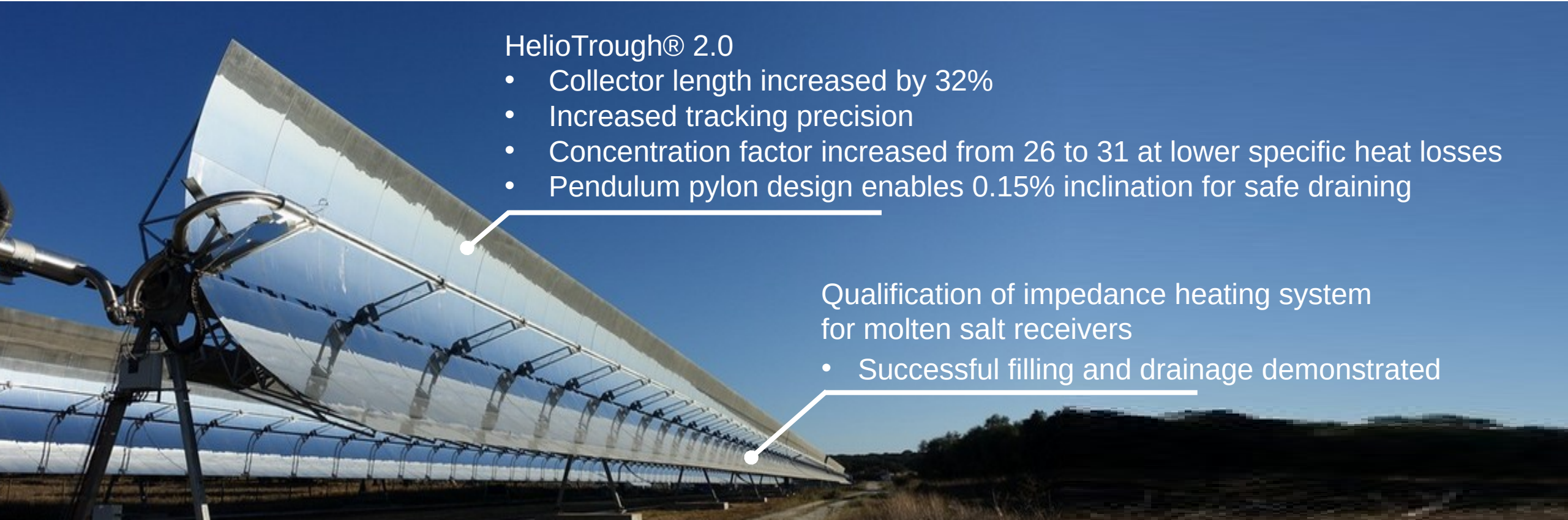
Optimized components for molten salt operation

HelioTrough® 2.0

- Collector length increased by 32%
- Increased tracking precision
- Concentration factor increased from 26 to 31 at lower specific heat losses
- Pendulum pylon design enables 0.15% inclination for safe draining

Qualification of impedance heating system for molten salt receivers

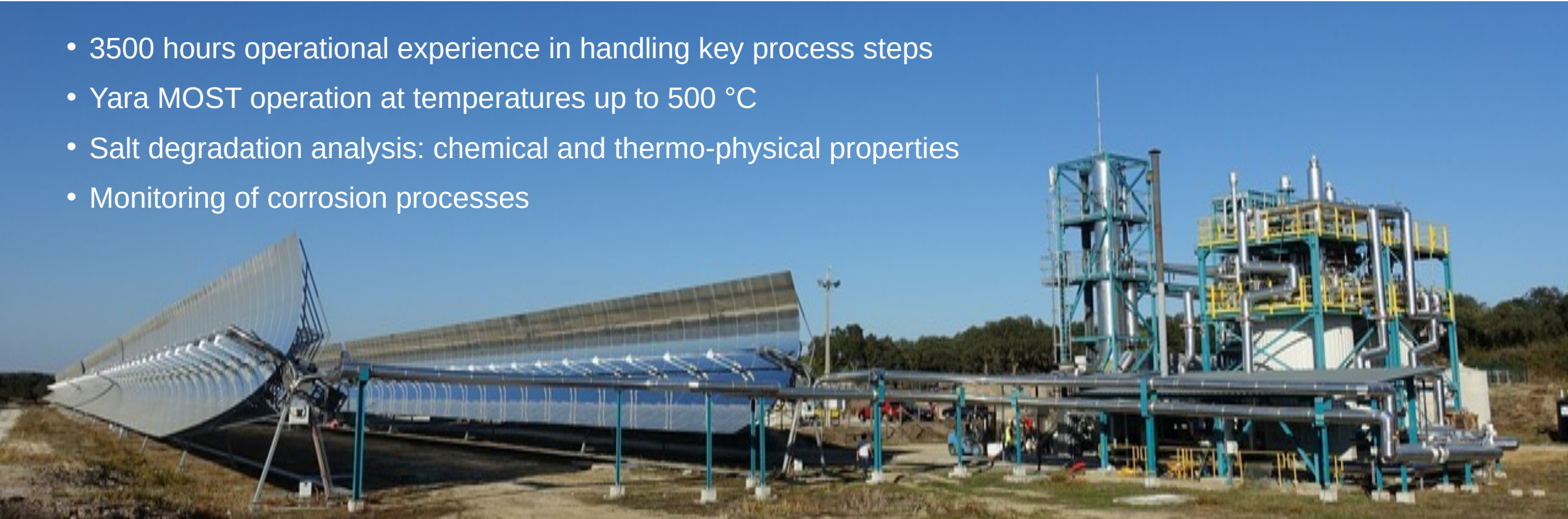
- Successful filling and drainage demonstrated



Achievements in molten salt operation

Safety and reliability demonstrated

- 3500 hours operational experience in handling key process steps
- Yara MOST operation at temperatures up to 500 °C
- Salt degradation analysis: chemical and thermo-physical properties
- Monitoring of corrosion processes

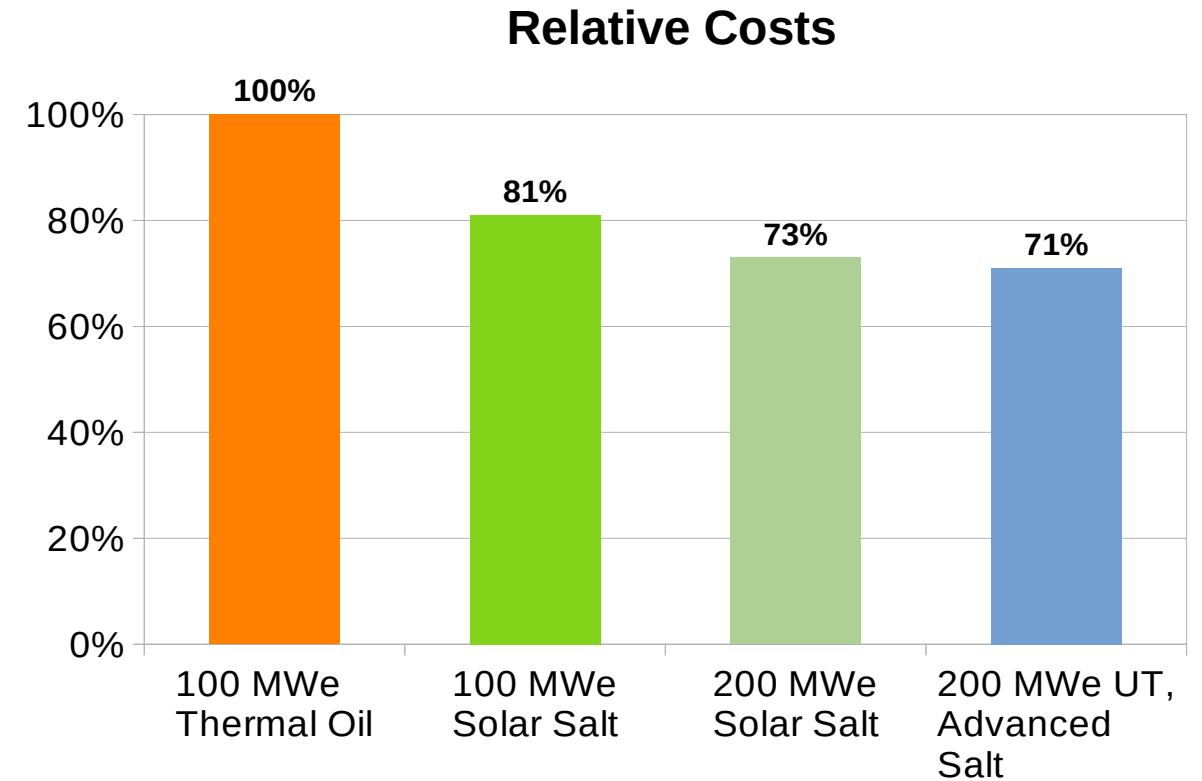


Technology outlook

Cost reduction potential of molten salt-based CSP

Cost reduction by

- Higher cycle efficiency by increased outlet temperature
- Higher storage capacity
- Fewer components
- Cheaper, more stable and more sustainable heat transfer fluid
- Less pumping power – better scaling

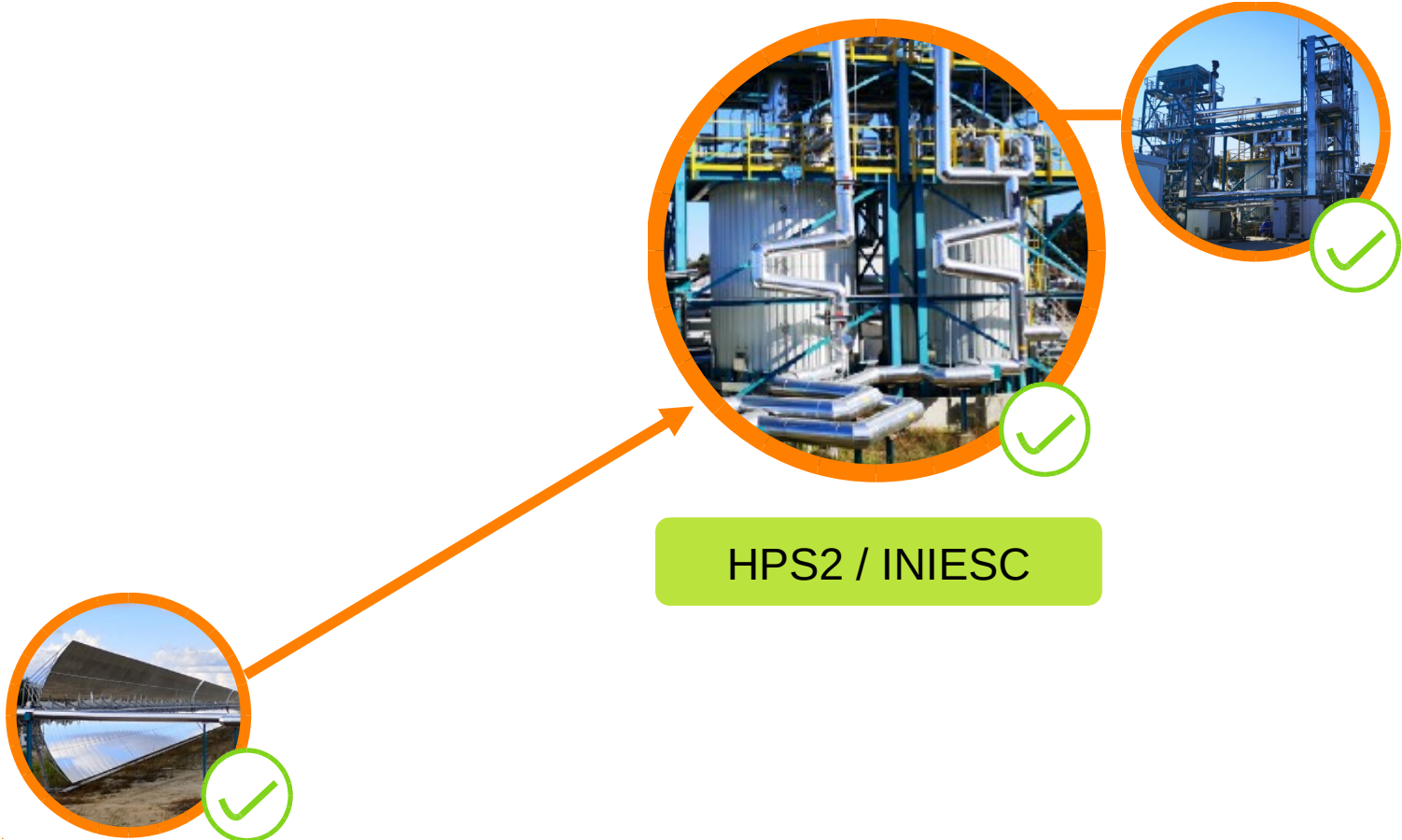


Weinrebe et al: SolarPACES 2013

Role of molten salt in the future energy system

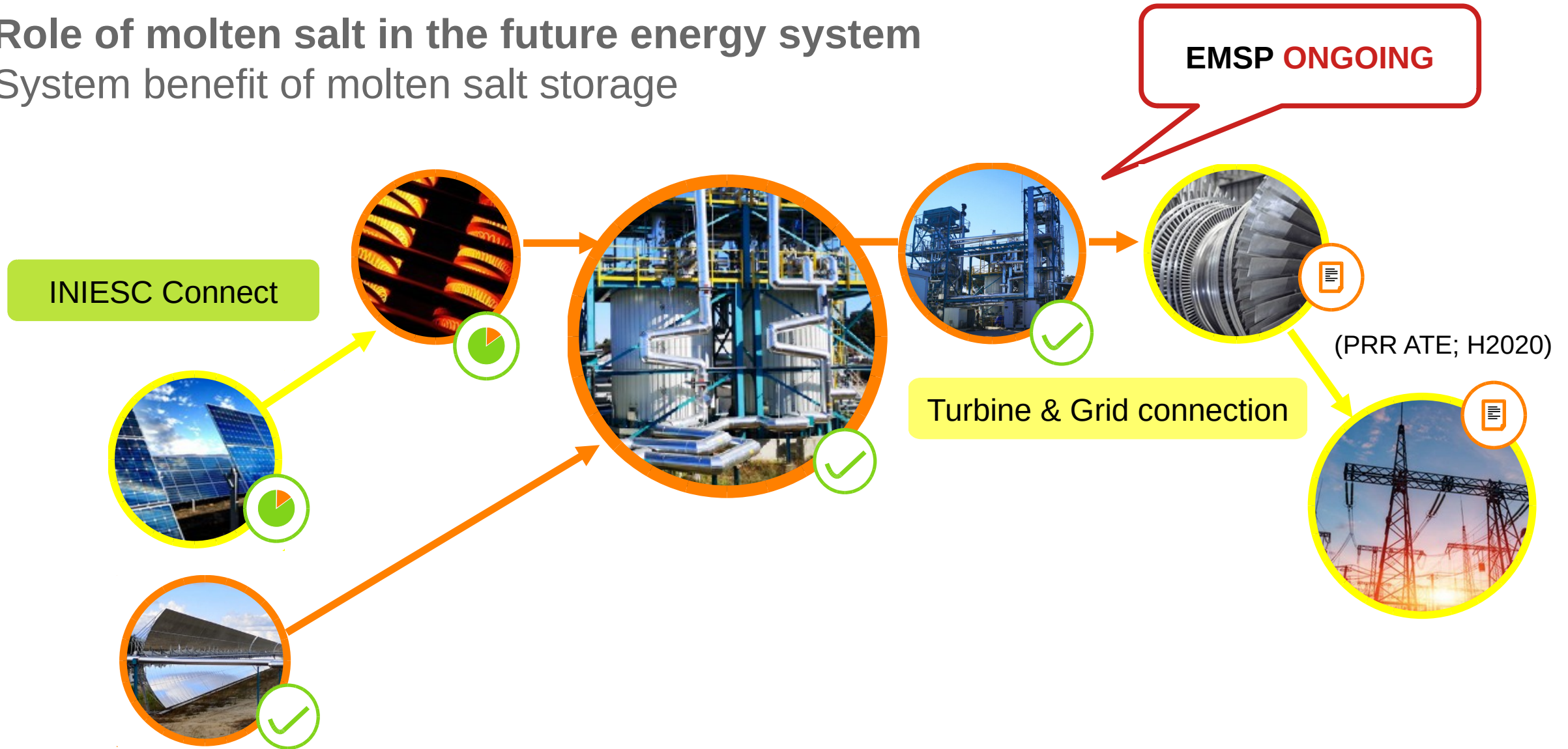
System benefit of molten salt storage

EMSP CURRENT



Role of molten salt in the future energy system

System benefit of molten salt storage



Role of molten salt in the future energy system

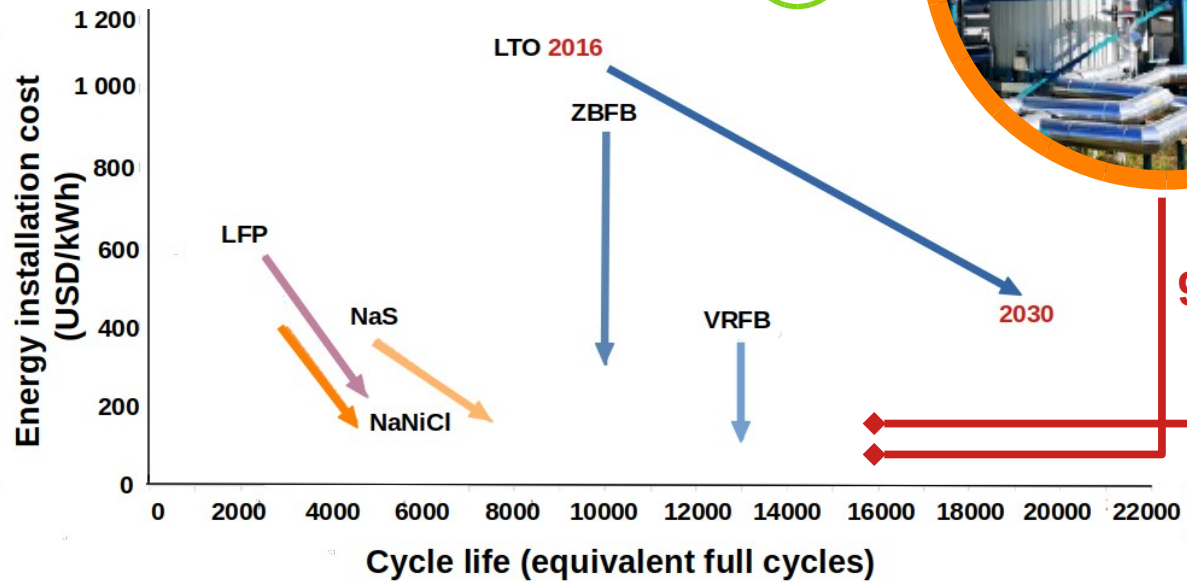
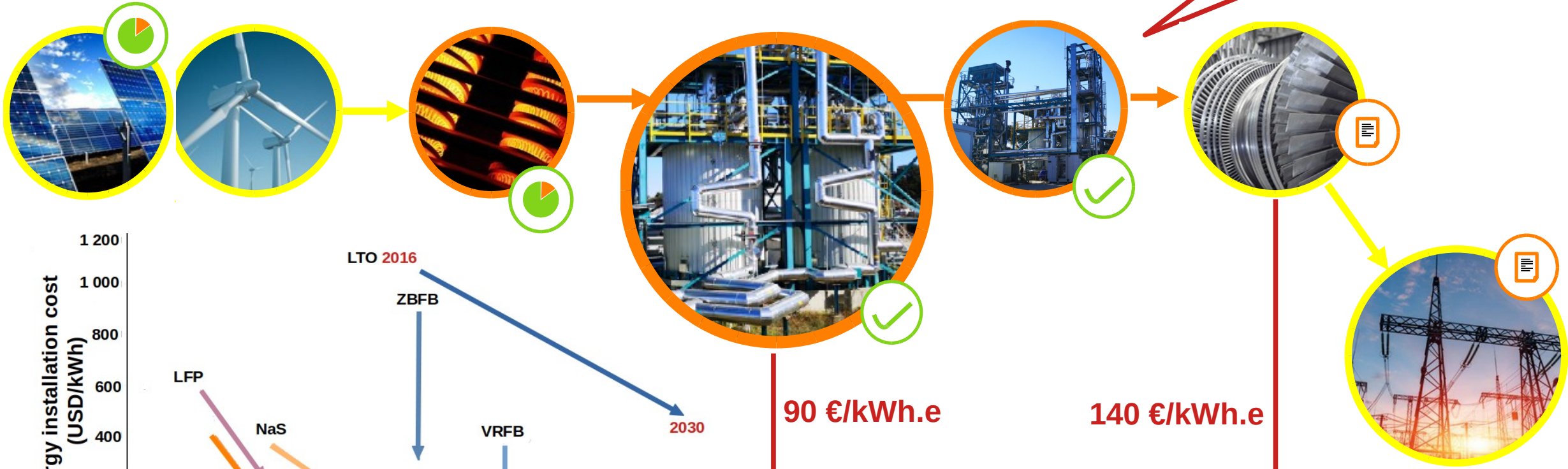
System benefit of molten salt storage



Role of molten salt in the future energy system

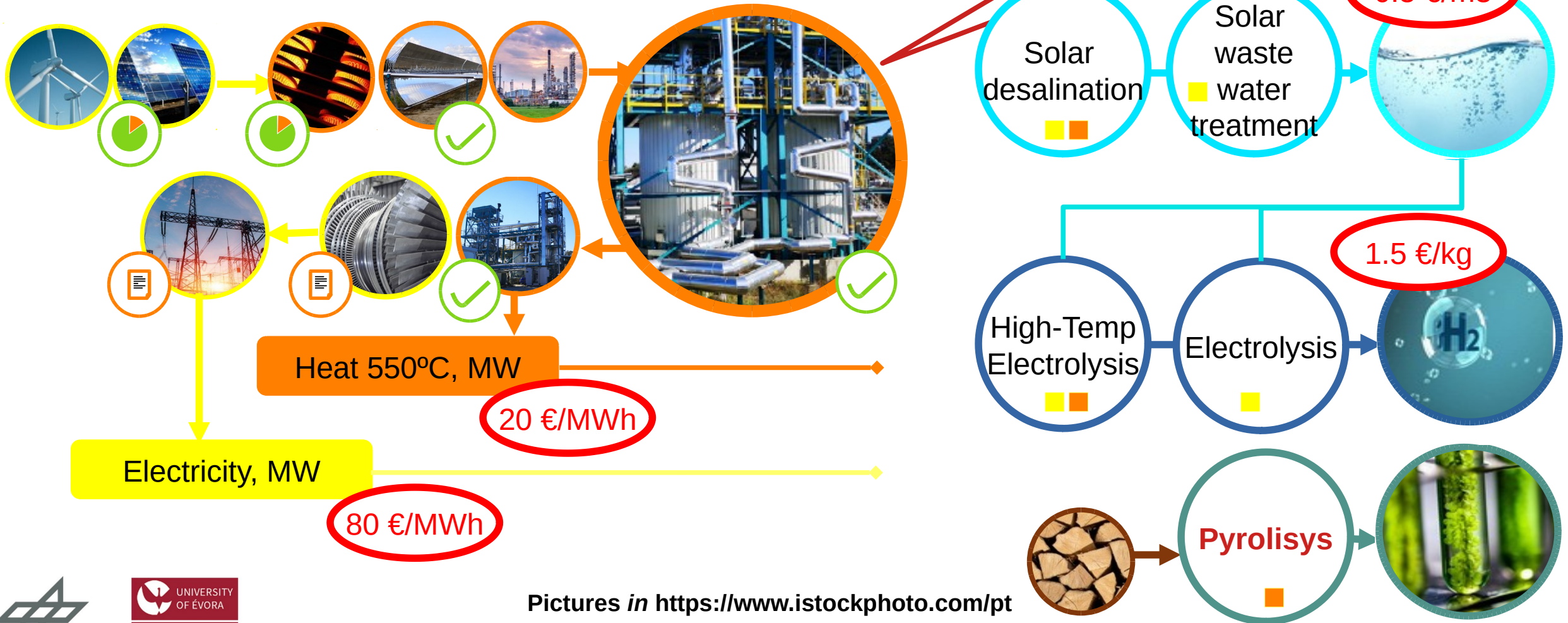
System benefit of molten salt storage

EMSP BATTERY



Role of molten salt in the future energy system

Chances to accelerate hydrogen production



Pictures in <https://www.istockphoto.com/pt>

Technology hub EMSP

Attracting new businesses in the Alentejo region



Manufacturer

Commercial / Service

Academia R&D

Procurement

Manufacturing

Sales support

Marketing

After sales

Management

Human resources

New technology

Raw materials

✓ Steel, mirrors, concrete, power electronics & cabling

Steel, electrolyz.

Steel, RO

Reactors

✓ IT, control

Financing

✓ O&M

Accountants, Managers, Lawyers

✓ Engineers, Technicians, Researchers

✓ PCM-TES

sCO2

HT-Electr.

ZLD

✓ Solar fuel

Salts

✓

✓

Brine

Biomass



Technology hub EMSP

Impacting the economy and promoting Regional development

Construction

- **GDP impact: 9 116 M€** (6 401 direct + 40% indirect)
2.9 x more than other renewables

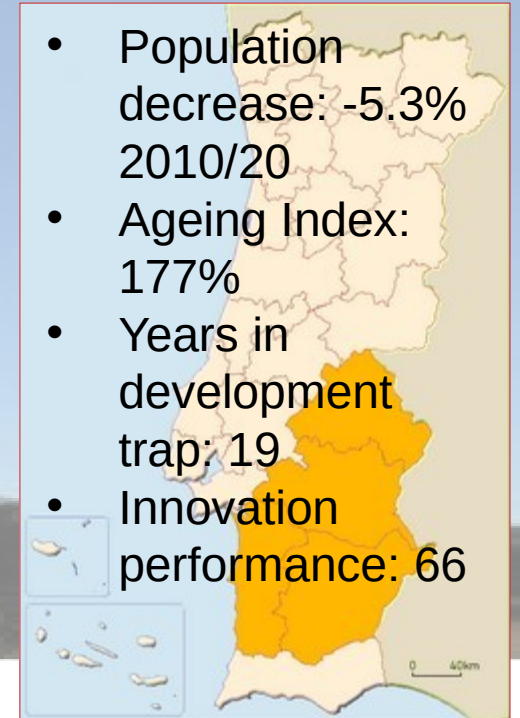
- **Job creation: 72 093 jobs** (23 437 direct + 200% indirect)

Operation

- **Job creation: 2 109 jobs** (937 direct + 1172 indirect)
- **Electricity production: > 2.3 GWh / (GW.year)**
- **Capacity factor: > 35%** (PV 12%, Hydro 17%, Wind 24%)
- **Avoided emissions: 1.1 M tCO₂ / year**

CSP Impacts (1 GW)

- Population decrease: -5.3% 2010/20
- Ageing Index: 177%
- Years in development trap: 19
- Innovation performance: 66



La industria termosolar como motor económico en España

Impacto económico en 2019 y potencial del aumento del almacenamiento y el cumplimiento de los objetivos del PNIEC. **Pwc, 2019 para PROTERMO SOLAR**

Summary and Acknowledgements

Achieved to date

- Successful demonstration of innovative “full Molten Salt” CSP Plant concept
- Improved component performance and overall Plant efficiency
- Experience with O&M enabling “fast track” to bankability and market
- Industry “show room” for MS components and O&M strategies

Ensuing steps

- Power block and Grid connection to dispatchability demonstration
- MS electrification for Carnot Battery concept demonstration
- MS driven Renewable gases production via pyrolysis and H Electrolysis

- **DEMONSTRATION OF 100% RENEWABLE AND DISPATCHABLE ENERGY SYSTEM**

Summary and Acknowledgements

Financing



Gefördert durch:



Bundesministerium
für Wirtschaft
und Klimaschutz

aufgrund eines Beschlusses
des Deutschen Bundestages

RWE



FCT
Fundação
para a Ciência
e a Tecnologia

ALENTEJO
2020

PORTUGAL
2020



UNIÃO EUROPEIA
Fundo Europeu
de Desenvolvimento Regional

Industrial Partners

TSK FLAGSOL

RIOGVASS

eltherm® 

steinmüller
engineering

YARA